



# Lake Shastina Community Services District Field Report

25-Apr-17

Underwater Cleaning & Inspection 250,000 Gallon Tank 4 Potable Water Storage Tank

Submitted To:

Lake Shastina Community Services District
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David Harvey Dive Supervisor

	EXTERIO	RROOF
Safety Rail		
Satisfactory	Fair X N	
Coating	Good needs touch up	and the same of th
Welds	Good	~
Corrosion	Y X N	
Coating		
Satisfactory	Y X N	
Oxidized	Y X N	
Pitting	Y N X	.0.
Delamination	Y N X	
Corrosion <2%	S Y X N	
Seams/Welds	Good	
Low Spots	Y X N	
Cathodic Protection Plates	Good	
Conclusion/Discrepancies:	A few low spots around	the outer edges
Coating is oxidized but in good	d condition needs minor	touch up work
around the entry hatch		
	ACCESS I	HATCH
Satisfactory	Fair X N	
Coating		
Corrosion	Y X N	
Proper Design	Y X N	
Locked	Y X N	
Gasket	Y X N	
Hinge	Good	
Hatch Size	2 FT X 2 FT	
Conclusion/Discrepancies	Needs new gasket	
present one is broken and mis	ssing parts.	
Corrosion on the underside of	f the lid	
	VEN	TS
Satisfactory	Y X N	
Coating		The second secon
Corrosion %	S Y N X	
Proper Design	Y X N	
Screens	Y X N	
Sealed Edges & Seams	Y X N	
Cap/Cover	Y X N	XXX
Conclusion/Discrepancies	Screen in place and	NXXXX
well secured Vent is in good c	ondition	
no problematic concerns		

#### **EXTERIOR SHELL** Rings Chime Good 2nd Weld Ring Good 3rd Weld Ring Good 4th Weld Ring Good Good 5th Weld Ring Ring(s) 5 in all Good Wall to Roof Seam Good Coating Satisfactory Υ Χ Ν Oxidized Χ Υ Ν Pitting Υ Ν Delamination Υ Ν Corrosion <2% Y Ν Χ



Conclusion/Discrepancies Nicks and scratches that need touch up. Many areas already corrected and appears to be holding up with no corrosion present

#### **EXTERIOR LADDER**

Construction	Coated Steel						
Satisfactory	Υ	Χ	Ν				
Coating							
Satisfactory	Υ	Х	Ν				
Oxidized	Υ	Χ	Ν				
Pitting	Υ		Ν	Χ			
Delamination	Υ		Ν	Χ			
Corrosion	2% Y	Х	Ν				
Welds/Joints	Goo	d					
Supports	Goo	d			_		
Safety Cage/Climb	Υ	Х	Ν				
Conclusion/Discrepancies Ladder, cage and							
braces all in working condition, minor rust noted							



## **OVERFLOW STRUCTURE**

Coating							
Satisfactory		Υ	Х	Ν			
Oxidized		Υ	Χ	Ν			
Pitting		Υ		Ν	Χ		
Delamination		Υ		Ν	Χ		
Corrosion	<1%	Υ	Χ	Ν			
Welds/Joints		Goo	d				
Supports		Goo	<u>d</u>			_	
Screens		Υ		Ν			
Attachments		In gr	ound				
Foundation		Goo	d				
Conclusion/Discrepancies		Pipe and braces are in					
good condition with minor rust that needs							
touched up							



### **FOUNDATION** Concrete Slab/Ring Retention Satisfactory Υ Χ Ν Χ Cracking Υ Ν Υ **Spalling** Ν Exposed Aggregate Υ Ν **Erosion Undermining** Υ Ν Seismic Restraints None Corrosion Υ Ν **Tight** Conclusion/Discrepancies Minor superficial cracks noted in the concrete. No undermining or erosion noted overall satisfactory MANWAY ENTRIES



Coating			-		
Satisfactory	Υ		N	Χ	
Oxidized	Υ	Χ	N		
Pitting	Υ		N	Χ	
Delamination	Υ	Χ	N		
Corrosion	5% Y	Χ	N		
Welds/Joints	Fair				
Conclusion/Discrepancies	Need	ds tou	ıch u	p	
work around the edges of	the door	way a	s the	9	
coating is peeling					



## MANUAL LEVEL INDICATOR

Float		Υ	Χ	Ν		
Guide Wires		Υ	Χ	N		
<b>Guide Wire Anchors</b>		Υ	Χ	Ν		
Cable / Hardware		Υ	Χ	Ν		
Corrosion	%	Υ		Ν	Χ	
Operation		Υ	Χ	Ν		

Conclusion/Discrepancies: Indicator appears to be in good condition



#### **INTERIOR ROOF** Coating Satisfactory Υ Blistering Υ Cracking Υ Ν Υ Peeling Υ Holidays Ν Corrosion 35% Υ Seams/Welds Fair Trusses Fair Gussets Fair Coating Blistering Υ Cracking Υ Υ Peeling Ν Holidays Υ Ν Corrosion 20% Y Χ Vent Penetration Good Roof Hatch Fair



Conclusion/Discrepancies: Surface corrosion covers the plates as well as the trusses and

hardware. Coating has failed and needs to be sandblasted and recoated

## INTERIOR SHELL

Coat	ing							
	Satisfactor	У		Υ		N	Χ	
	Blistering			Υ	Χ	Ν		
	Cracking			Υ	Χ	N		
	Peeling			Υ		N	Χ	
	Holidays			Υ		N	Χ	
	Pitting			Υ		N	Χ	
	Corrosion		35%	Υ	Χ	N		
	Seams/We	elds		Fair				
Ring	S							
	Chime			Fair				
	2nd Weld	Ring		Fair				
	3rd Weld F	Ring		Fair				
	4th Weld F	Ring		Fair				
	5th Weld F	Ring		Fair				
	Ring(s)	5 in all		Fair				
	Wall to Ro	of Seam		Fair				
Baffl	e/Support \	Walls		None	е			
Cond	Conclusion/Discrepancies:			Coat	ing is	seve	erely l	blist



Conclusion/Discrepancies: Coating is severely blistered, most of which

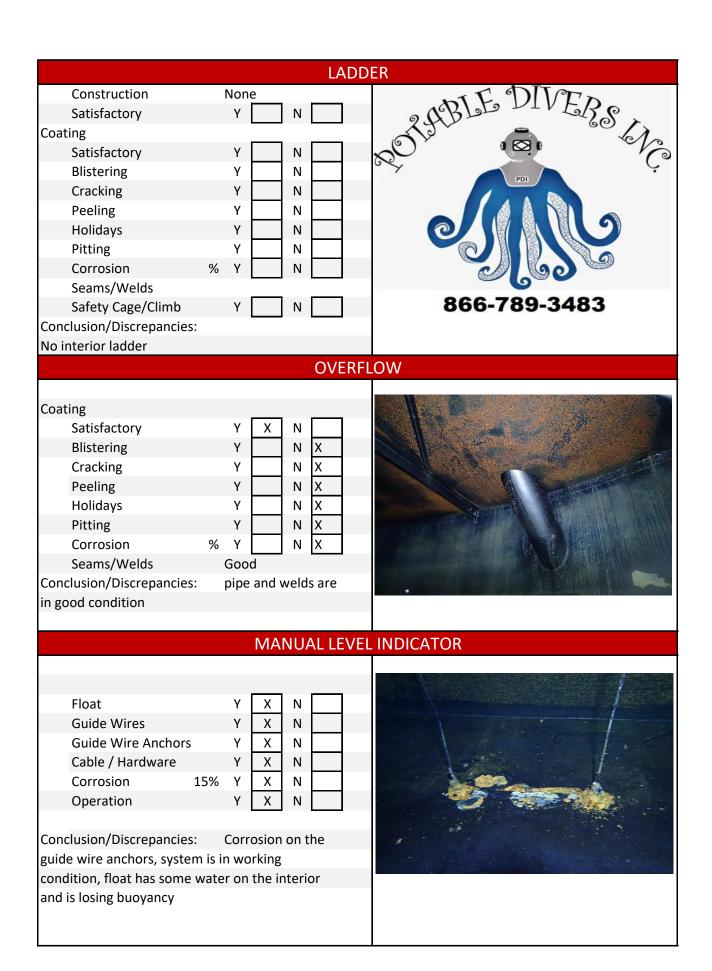
have cracked open and corrosion is forming. Sandblast and recoat in the immediate future

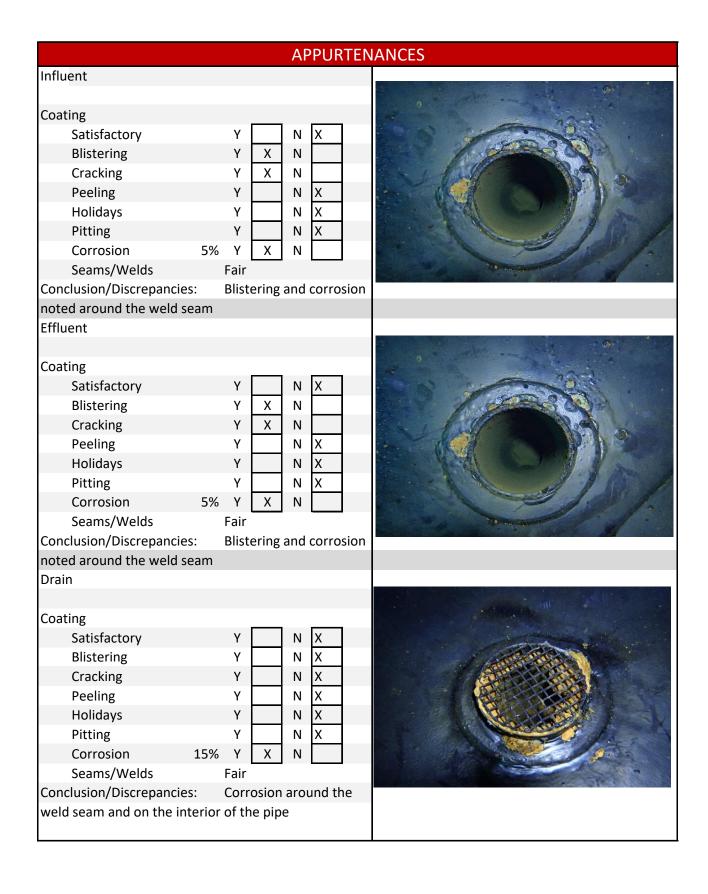
#### **SUPPORT COLUMNS** Coating Satisfactory Υ Ν Blistering Υ Χ Ν Cracking Υ Χ Ν Peeling Υ Ν Υ Holidays Ν **Pitting** Υ Χ Corrosion 5% Υ Ν Seams/Welds Fair Floor/Base Plates Fair Construction Coated steel Conclusion/Discrepancies: Blistering and surface corrosion noted from exposed steel. Coating has failed sandblast and recoat **FLOOR** Coating Satisfactory Ν **Blistering** Υ Χ Ν Cracking Υ Ν Peeling Υ Ν Holidays Υ Ν **Pitting** Υ Ν Χ 10% Corrosion Υ Χ Ν Seams/Welds Fair Conclusion/Discrepancies: Large areas of bare steel, minimal corrosion cathodic protection is working properly coating has failed Sediment Depth 1/8 of an inch **MANWAY ENTRIES**

Coating									
Satisfactory		Υ		Ν	Χ				
Blistering		Υ	Χ	Ν					
Cracking		Υ		Ν	Χ				
Peeling		Υ		Ν	Х				
Holidays		Υ		Ν	Χ				
Pitting		Υ		Ν	Χ				
Corrosion	5%	Υ	Χ	Ν					
Seams/Welds		Fair				-			
Conclusion/Discrepancies: Blistering and surface									
corrosion noted around th	corrosion noted around the outer edges								
Hanger and hardware also	exh	ibit c	orros	ion a	and				

blistering







#### Conclusion

Based on the results of this underwater inspection and the cleaning which took place, it appears this tank is in operational condition and should continue to provide a reliable water storage capacity for potable water use with and after proper maintenance.

Interior coating is at the end of its service life, the tank needs to be sandblasted and recoated in the immediate future.

#### Recommendations

PDI concurs with the recommendations of AWWA that all potable water reservoirs or storage tanks be cleaned and inspected at least every five years and in some cases, depending upon source waters, type and quantities of sediment, and presence (or lack thereof) of cathodic protection systems, more frequently.

The following recommendations are made to provide continued, uninterrupted service of your water storage tank:

- Your tank should be inspected and cleaned every five years, as suggested by the AWWA. Routine inspections and cleanings provide ample time to perform remedial repairs to abnormalities discovered before having a chance to become problematic.
- 2 The entry hatch needs a new gasket put in place as the current one is cracked and not all there.
- 3 The exterior roof needs touch up work done around the entry way, numerous nicks and scratches with minor corrosion are present.
- The interior coating on the floor, shell, and roof, in addition to all the appurtenances need to be sandblasted and recoated as the coating has exceeded its useful service life. Blisters, and corrosion are present with some bare steel exposed as well. Sandblast and recoat the interior in the immediate future.
- 5 The float for the level indicator system needs to be replaced. The float has water inside and is losing buoyancy.