



Lake Shastina Community Services District Field Report 25-Apr-17

Underwater Cleaning & Inspection 300,000 Gallon Tank 2 Potable Water Storage Tank

Submitted To:

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	EXTERIOR	ROOF	
Safety Rail			
Satisfactory	Y X N		
Coating	Oxidized and thin		
Welds	Good	and the manual of the second	
Corrosion	Y N X	Ø	
Coating		\$	
Satisfactory	Fair X N		
Oxidized	Y X N		
Pitting	Y N X		
Delamination	Y N X		
Corrosion	Y N X		
Seams/Welds	Good		
Low Spots	Y X N		
Cathodic Protection Plates	Sealed and in place		
Conclusion/Discrepancies:	•	zed primer still intact corrosion	
very minimal. A few low spot	-	with surface water staining noted	
Cathodic plates are in place a		-	
	ACCESS F	IATCH	
Satisfactory	Fair X N		
Coating			
Corrosion	Y X N		
Proper Design	Y X N		
Locked	Y X N		
Gasket	Y X N		
Hinge	Good		
Hatch Size	2 FT X 2 FT		
Conclusion/Discrepancies	Three sides have		
gasket in place, minor corrosi	on on the underside	· ·	
of the lid			
VENTS			
Satisfactory	Y X N	ATTA	
Coating		1-1-1-1-	
Corrosion <2%			
Proper Design	Y X N		
Screens	Y X N	i wie e e	
Sealed Edges & Seams	Y X N		
Cap/Cover	Y X N	19	
Conclusion/Discrepancies Vent is in good			
condition with proper 24 gau	ge screen in place	Manual Landon and Manual Street	
minor rust staining from the h	numidity escaping		
from the vent			

	EXTERIOR	SHELL
Rings		
Chime	Good	
2nd Weld Ring	Good	A
3rd Weld Ring	Good	
4th Weld Ring	Good	
5th Weld Ring		
Ring(s) 4 in all	Good	
Wall to Roof Seam	Good	
Coating		
Satisfactory	Y X N	
Oxidized	Y X N	
Pitting	Y N X	
Delamination	Y N X	
Corrosion <2%	Y X N	
Conclusion/Discrepancies	Minor nicks and scratche	es, no
coating adhesion problems sh	ell is in satisfactory condit	tion
	EXTERIOR I	LADDER
Construction	Coated Steel	
Satisfactory	Y X N	
Coating		
Satisfactory	Y X N	
Oxidized	Y X N	
Pitting	Y N X	+XXX
Delamination	Y N X	V
Corrosion <2%	Y X N	W V
Welds/Joints	Good	
Supports	Good	
Safety Cage/Climb	Y X N	
Conclusion/Discrepancies	Ladder, cage and	
hardware satisfactory minor n	icks and scratches	
	OVERFLOW S	TRUCTURE
Coating		
Satisfactory	Y X N	
Oxidized	Y X N	
Pitting	Y N X	
Delamination	Y N X	
Corrosion %	Y N X	
Welds/Joints	Good	
Supports	Good	
Screens	Y X N	and the second se
Attachments	Piped to ground	
Foundation	Good	the second se
Conclusion/Discrepancies	Coating on pipe is	
thin primer peaking through, o	overall satisfactory	

FOUNDA	TION	
Concrete Slab/Ring Retention		
Satisfactory Y X N		
Cracking Y X N		
Spalling Y N X		
Exposed Aggregate Y N X		
Erosion Undermining Y N X	-	
Seismic Restraints None		
Corrosion Y N		
Tight Y N		
Conclusion/Discrepancies Minor superficial		
cracking noted commonly found no concerns		
MANWAY E	NTRIES	
Coating		
Satisfactory Y X N		
Oxidized Y X N		
Pitting Y N X		
Delamination Y N X		
Corrosion <2% Y X N		
Welds/Joints Good	<u>o</u> v	
Conclusion/Discrepancies Minor spots of rust		
around the interior of the door. Otherwise in	N.	
good condition		
MANUAL LEVEL	INDICATOR	
Float Y X N	11	
Guide Wires Y X N		
Guide Wire Anchors Y X N		
Cable / Hardware Y X N		
Corrosion % Y N X	The second secon	
Operation Y X N		
	* 124	
Conclusion/Discrepancies: All hardware is		
present and appears to be working properly		
L		

INTERIOR ROOF			
Coating			
Satisfactory	Fair X N		
Blistering	Y N X		
Cracking	Y N X		
Peeling			
Holidays	YXN		
Corrosion 15%			
Seams/Welds	Fair		
Trusses	Fair		
Gussets	Fair		
Coating			
Blistering	Y N X		
Cracking	Y N X		
Peeling	Y N X		
Holidays	Y X N		
Corrosion 10%	5 Y X N		
Vent Penetration	Good		
Roof Hatch	Good		
Conclusion/Discrepancies:	More corrosion than typically found or expected.		
Corrosion forms due to the hi	gh humidity.		
	INTERIOR SHELL		
Coating			
Satisfactory	Y N X		
Blistering	YXN		
Cracking	YXN		
Peeling	Y X N		
Holidays	Y N X		
Pitting	Y N X		
Corrosion 20%			
Seams/Welds	Poor		
Rings			
Chime	Poor		
2nd Weld Ring	Poor		
3rd Weld Ring	Poor		
4th Weld Ring	Poor		
5th Weld Ring			
Ring(s) 4 in all	Poor-fair		
Wall to Roof Seam	Fair		
Baffle/Support Walls	None		
Conclusion/Discrepancies:	Coating is severely bare steel; corrosion has begun, no pitting currently present		

	SUPPORT (
Coating		
Satisfactory	Y N X	
Blistering	Y X N	
Cracking	Y N X	
Peeling	Y N X	
Holidays	Y N X	
Pitting	Y X N	
•	15% Y X N	
Seams/Welds	Fair	
Floor/Base Plates	Fair	
Construction	Coated steel	
Conclusion/Discrepancies		
corrosion is present with	-	
	FLO	OR
Coating		
Satisfactory	Y N X	and the second
Blistering	Y X N	
Cracking	Y X N	
Peeling	Y N X	the stand the second of
Holidays	Y N X	
Pitting	Y N X	
Corrosion	<5% Y X N	
Seams/Welds	Fair	
Conclusion/Discrepancies	: Coating is blistered	
a few areas of bare steel	with minor corrosion	
starting		
Sediment Depth	1/4 of an inch	
	MANWAY	ENTRIES
Coating		
Satisfactory	Y N X	A REAL PROPERTY AND A REAL
Blistering	Y X N	
Cracking	Y N X	
Peeling	Y N X	
Holidays	Y N X	
Pitting	Y N X	
Corrosion	Y X N	
Seams/Welds	Fair	
Conclusion/Discrepancies		and the second second
corrosion and blistering a	round outer edges	

LADDER			
Construction	Coated Steel		
Satisfactory	Y X N		
Coating			
Satisfactory	Y N X		
Blistering	Y X N		
Cracking	Y X N		
Peeling	Y N X		
Holidays	Y N X		
Pitting	Y X N		
Corrosion	15% Y X N		
Seams/Welds	Fair		
Safety Cage/Climb	Y N X		
Conclusion/Discrepancies	: Coating is failing		
severe blistering with mir	nor corrosion noted.		
	OVERFL	.OW	
Coating			
Satisfactory	Y X N		
Blistering	Y N X		
Cracking	Y N X		
Peeling	Y N X		
Holidays	Y N X	The second se	
Pitting	Y N X		
Corrosion	% Y N X		
Seams/Welds	Good		
Conclusion/Discrepancies			
and welds appeared to be	e satisfactory		
	MANUAL LEVEL	INDICATOR	
Float	Y X N		
Guide Wires	Y X N		
Guide Wire Anchors			
Cable / Hardware	Y X N		
Corrosion	% Y N X		
Operation	Y X N	The second se	
Conclusion/Discrepancies	: Float and hardware		
were found to be in satisf			
were round to be in satisf			

APPURTENANCES			
Influent			
Common in ou	t de la constant de la consta	Real Providence	
Coating		A CALCOLOGICAL CONTRACT	
-	Fair X N	CALL TO A	
Blistering	Y X N		
Cracking	Y N X	1 Sta	
Peeling	Y N X		
Holidays	Y N X		
Pitting	Y N X		
Corrosion 2%	Y X N	- Colorator - por	
Seams/Welds F	air	a la antere	
Conclusion/Discrepancies:	Vinor corrosion	A HEREIT IN THE PARTY	
around the outer edges with bli	stering on the interior		
Effluent	-		
Common in ou	t		
Coating			
Satisfactory	Fair X N		
Blistering	Y X N		
Cracking	Y N X		
Peeling	Y N X		
Holidays	Y N X		
Pitting	Y N X	1 Aller Sta	
Corrosion 2%	Y X N		
Seams/Welds F	Fair		
Conclusion/Discrepancies:	Vinor corrosion		
around the outer edges with bli	stering on the interior		
Drain			
Coating			
Satisfactory	Y N X		
Blistering	Y X N		
Cracking	Y N X	Para -	
Peeling	Y N X		
Holidays	Y N X		
Pitting	Y N X		
Corrosion 25%	Y X N		
Seams/Welds F	Fair State		
Conclusion/Discrepancies: 0	Corrosion on the		
screen and interior of the pipe of	other wise in working condition		

Conclusion

Based on the results of this underwater inspection and the cleaning which took place, it appears this tank is in operational condition and should continue to provide a reliable water storage capacity for potable water use with and after proper maintenance.

The interior coating is at the end of its service life and needs to be redone before the steel is compromised from present corrosion

Recommendations

PDI concurs with the recommendations of AWWA that all potable water reservoirs or storage tanks be cleaned and inspected at least every five years and in some cases, depending upon source waters, type and quantities of sediment, and presence (or lack thereof) of cathodic protection systems, more frequently.

The following recommendations are made to provide continued, uninterrupted service of your water storage tank:

- 1 Your tank should be inspected and cleaned every five years, as suggested by the AWWA. Routine inspections and cleanings provide ample time to perform remedial repairs to abnormalities discovered before having a chance to become problematic.
- 2 The roof lid needs to have a new gasket put in place as part is missing.
- 3 The exterior coating on the shell and the roof is heavily oxidized and thinning out. Touch up these areas along with the nicks and scratches to minimize corrosion and extend the service life of the coating.
- 4 The interior coating is at the end of its service life exhibiting severe blistering, minor cracking, with some pitting and bare steel exposed. The interior of the tank needs to be sandblasted and recoated at the earliest convenience.